

Order Desk: 1-800-382-9102 Ext. "0"
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MATERIAL ESTIMATE

(Manual Worksheet)

Date: mm/dd/yyyy

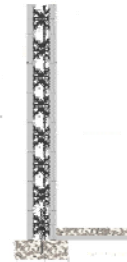
Name:	Sample		
Location:			
Start Date:	mm/dd/yyyy		

Project Specifications (Complete separate worksheets for walls with different heights and/or wall thicknesses)			
Wall Length:	148 ft	# Outside 90° Corners:	7
Wall Height:	9 ft	# Inside 90° Corners:	3
Web Size:	6 in	# Outside 45° Corners:	2
Length of Brick:	133 ft	# Inside 45° Corners:	2
		# Concrete Pours:	1
		Vertical Rebar:	Size: 10M/#4 Spacing: 1.333333 (feet)
		Horizontal Rebar:	Size: 10M/#4 Spacing: 2 (feet)

1.) Calculate the number of courses

$$\frac{\text{Total Height (feet)}}{\text{Course Height (feet)}} = \frac{9}{1.02} = 8.82$$

(Round up to closest .5) = 9 Courses



2.) Calculate number of 90° Corners Sets

$$\# \text{ 90° corners} \times \# \text{ Courses} = 10 \times 9 = 90 \text{ 90° Corners Sets}$$



Total Sets: 90

3.) Number of 45° Panels

$$\# \text{ 45° corners} \times \# \text{ Courses} = 4 \times 9 = 36 \text{ 45° Corners Panels}$$



Simple Method:

Order the same amount of 45° Inside panels as 45° Outside panels

Total Inside Panels: 36

Total Outside Panels: 36

OR

Adjusted for Brickledge Panels:

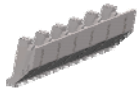
OR

45° Corners Panels:	36	
# of 45° Inside Corners with Brick:	2	(Deduct)
	34	
45° Corners Panels:	36	
# of 45° Outside Corners with Brick:	2	
	34	

Total Inside Panels: 34

Total Outside Panels: 34

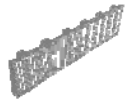
4.) Calculate the number of Brickledge or Taper Panels



i.) Brickledge Panels

* Note: Brickledge was chosen to lower the brick height to grade

$$\frac{\text{Length of Brick } \underline{133}}{\text{(feet)}} - \text{(less)} \frac{\text{Door Widths } \underline{3}}{\text{(feet)}} = \underline{130} \text{ / (divided)} \underline{4'} = \underline{32.5} \text{ Brickledge Panels}$$



ii.) Taper Panels

* Choose the Taper panel if brick is to start at the top of the foundation

$$\frac{\text{Length of Brick}}{\text{(feet)}} \text{ / (divided)} \underline{4'} = \underline{\hspace{2cm}} \text{ Taper Panels}$$

5.) Calculate the number of Standard Panels

a) Calculate the adjusted length of wall of standards. (Use information from page 1 Project Specification)

Wall Length: 148

Outside 90° Corners: 7 x 4' = 28

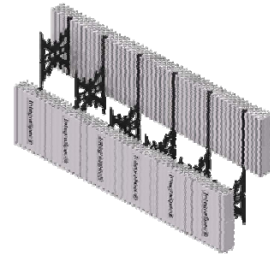
Inside 90° Corners: 3 x 2' = 6

Inside 45° Corners: 2 x 2' = 4

Outside 45° Corners: 2 x 3' = 6

44 → 44

Total Factored Length: (Deduct corners from Wall Length) 60



b) Calculate # of Standard Units per Row

Factored Length (5a) divided by Length of Standard Panel

$$\frac{\underline{60}}{4'} = \underline{15}$$

c) Calculate the # Standard Panels to be removed for all openings

Total sq.ft. of openings divided by square footage of Standard Panel

$$\text{sq.ft. Openings: } \frac{\underline{33}}{\underline{4.08}} = \underline{8.09}$$

d) Calculate the total # of Standard Units

of Standard Units per Row (5b) multiplied by the # of Courses (1) less Opening Standards

$$\frac{\underline{15}}{\text{(5b)}} \times \frac{\underline{9}}{\text{(1)}} = \underline{135} - \frac{\underline{8.00}}{\text{(5c)}} = \underline{127.00} \text{ Standard Units}$$

e) Calculate the total # of Standard Panels

Total # Standard Units (5d) times 2 less number of Brickledge or Taper Units

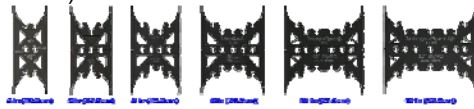
$$\frac{\underline{127.00}}{\text{(5d)}} \times \underline{2} = \underline{254} - \frac{\underline{32.5}}{\text{(4)}} = \underline{222} \text{ Standard Panels}$$

Note: Increase panels to allow for waste. 3.5% is a typical waste factor, however increase waste factor for more difficult projects

$$\frac{\underline{221.5}}{\text{(5e)}} \times \frac{\underline{1.035}}{\text{3.50\%}} = \underline{229} \text{ Total Standard Panels}$$

IntegraSpec Material Estimate Sheet

(Continued)



6.) Calculate the number of Webs/Spacers required

Total # of Standard Panels (5e):	<u>222</u>	x	<u>3</u>	=	<u>666</u>
Total # of Brickledge Panels (4i):	<u>33</u>	x	<u>3</u>	=	<u>99</u>
Total # of Taper Panels (4ii):	<u>0</u>	x	<u>3</u>	=	<u>0</u>
Total # of 90° Corner Sets (2):	<u>90</u>	x	<u>4</u>	=	<u>360</u>
Total # of 45° Inside Corner Panels (3):	<u>34</u>	x	<u>2</u>	=	<u>68</u>
Total # of 45° Outside Corner Panels (3):	<u>34</u>	x	<u>2</u>	=	<u>68</u>
(Add above)					1261 Total Webs/Spacers (Pieces)

7.) Calculate the number of IntegraBucks required for all openings

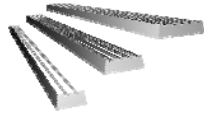
Total # of IntegraBucks = Total Height of All Openings times 2



Total Height of All Openings: 11 (Feet) x 2 = **22** IntegraBucks (Pieces)

8.) Calculate the # of IntegraHeaders

Total # of IntegraHeaders = Total Width of All Openings divided by IntegraHeader Length

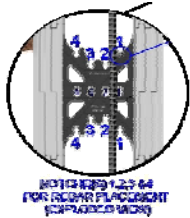


Total Width of All Openings: 9 (Feet) / 8' (divided) = **9** IntegraHeaders (Pieces)

9.) Calculate the amount of Steel Rebar

a.) **Horizontal Rebar:** Wall Height (feet) divided by the Horizontal Spacing (feet) times Wall Length (feet)

Note: (Adjust rebar spacing to accommodate panel heights or half heights) (Round up to nearest full row)



$$\left(\frac{9 \text{ (Feet)}}{\text{(Feet)}} \div \frac{2 \text{ (Feet)}}{\text{(Feet)}} \right) \times \frac{148 \text{ (Feet)}}{\text{(Feet)}} = \mathbf{740} \text{ Horizontal Rebar}$$

Note: Add extra material for overlaps and waste. Typical percentage is 12%, adjust for more difficult projects

Horizontal Rebar: 740 x 12% = **89** Extra Horizontal Rebar

b.) **Vertical Rebar:** Total Length divided by the Vertical Spacing (feet) times Total Height

$$\left(\frac{148 \text{ (Feet)}}{\text{(Feet)}} \div \frac{1.33 \text{ (Feet)}}{\text{(Feet)}} \right) \times \frac{9 \text{ (Feet)}}{\text{(Feet)}} = \mathbf{999} \text{ Vertical Rebar}$$

Note: Add extra material for overlaps and waste. Typical percentage is 3%, adjust for multi level projects

Vertical Rebar: 999 x 3% = **30** Extra Vertical Rebar

Note: Horizontal Rebars and Vertical Rebars can be added together only if the size of bar is the same

10.) Calculate the amount of Concrete

a.) Wall Length times Actual Wall Height¹ less Total Square footage of Openings times Web/Spacer Size divided by 12

$$\frac{148}{\text{(Feet)}} \times \frac{9.18}{\text{(Feet)}} - \frac{33}{\text{(Square Feet)}} \times \frac{6}{\text{(inches)}} \div \frac{12}{\text{(inches)}} = \frac{662.82}{\text{(Cubic Feet)}}$$

Note¹: Actual Wall Height is the height to be built on site. This will depend on whether the top panel will be cut to match a specific height or left as a full panel. (eg. 9 Courses = 9 x 1.02 = 9.18)

Note²: Change Cubic Feet to Cubic Yards, Divide by 27

$$\text{Cubic Feet Concrete: } \frac{662.82}{\text{(Cubic Feet)}} \div \frac{27}{\text{(Cubic Feet)}} = \frac{24.54889}{\text{(Cubic Yards)}}$$

Concrete

b.) Add extra concrete material for brickledge, tapers & pumptruck

# Brickledge (4i)		Multiplier	=		}	=	
<u>32.5</u>	x	<u>0.0286</u>	=	<u>0.9295</u>			
# Taper (4ii)		Multiplier	=				
<u>0</u>	x	<u>0.0083</u>	=	<u>0</u>			<u>1.6795</u>
# of pours			=				<u>0.75</u>
<u>1</u>	x	<u>0.75</u>	=	<u>0.75</u>			<u>0.75</u>

Concrete

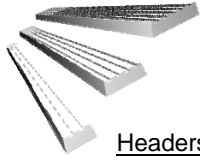
Total Concrete: 26.23
(Cubic Yards)

Note³: Multiply Total Concrete by .765 to convert Cubic Yards to Cubic Metres

20.06
(Cubic Metres)

11.) Additional Work Space

Use this area to calculate other material such as waterproofing, parging, # of braces/scaffolding, labour, etc.



Headers



Openings Worksheet

Name: Sample		
Location:		
Start Date: mm/dd/yyyy		

Windows (In feet)

	Width	Height	Sq.Ft.		Width	Height	Sq.Ft.		Width	Height	Sq.Ft.
1.)	3	2	6	11.)				21.)			
2.)	3	2	6	12.)				22.)			
3.)			0	13.)				23.)			
4.)				14.)				24.)			
4.)				15.)				25.)			
6.)				16.)				26.)			
7.)				17.)				27.)			
8.)				18.)				28.)			
9.)				19.)				29.)			
10.)				20.)				30.)			
Totals:	6	4	12								

Doors (In feet)

	Width	Height	Sq.Ft.		Width	Height	Sq.Ft.		Width	Height	Sq.Ft.
1.)	3	7	21	6.)				11.)			
2.)				7.)				12.)			
3.)				8.)				13.)			
4.)				9.)				14.)			
5.)				10.)				15.)			
Totals:	3	7	21								

Other (In feet)

	Width	Height	Sq.Ft.		Width	Height	Sq.Ft.		Width	Height	Sq.Ft.
1.)				6.)				11.)			
2.)				7.)				12.)			
3.)				8.)				13.)			
4.)				9.)				14.)			
5.)				10.)				15.)			
Totals:											

Note: This area can be used for fireplaces, interior openings or just walls ends

